


**Full metal buckle with metal hole**

Adjustable closure with metal buckle and reinforced metal eyelet, designed to insert the closure adjustment strap.


**Unstructured front panel**

Unstructured panel, soft and without stiff reinforcements, offering a comfortable fit.


**Recycled cotton**

Fiber obtained from the recovery and reuse of cotton waste. To ensure strength and durability, it is generally blended with virgin fibers, while still maintaining softness and comfort.


**Retraze® recycled visor**

Internal visor made of 100% recycled plastic (PE), made in partnership with ReTraze® (used starting from the 2024 productions).


**Denim**

Denim with a traditional diagonal weave that gives fabric a unique and distinctive look.


**Dystar® dyeing**

Dystar® dyeing helps reduce chemical usage and pollutants.

# IRAYA

Unstructured denim baseball cap made from recycled cotton, dyed using DyStar® Indigo technology, which reduces water, energy, and chemical consumption compared to traditional denim dyeing methods. The 5-panel construction and tone-on-tone stitching enhance its customization potential. It features an internal sweatband made of organic cotton and a metal buckle closure.

## Technical details

**Closures:** Full Metal Buckle w / Metal Hole / silver

**Eyelets:** Sewn eyelets

**Made in:** China

**Others:** Button

**Panels:** 5 Panels

**Shape:** Soft crown

**Sweatbands:** Organic cotton sweatband

**Washings:** Denim Washing / Dystar® dyeing.

**Customs code:** 6505.00.30

**Composition:** Main fabric: 100% Cotton

**Fabric:** Main fabric: 50% recycled cotton 50% cotton

**Main fabric weight:** 339 gsm

**Packing:** 24 x 144 pcs

**Product weight kg:** 0,090

**Size:** One size fits all

**Visors:** Mid Visor / Retraze Recycled Visor

**Circumference:** 58.5 cm

## Where to customize (Centimeters)

	Front	Back	Closure	Right	Left
Print	12 x 6	6 x 4	6 x 1,2	6 x 5	6 x 5
Embroidery	12 x 6	8 x 3,5	6 X 1,2	6 x 5	6 x 5
Heat transfer	-	-	-	6 x 4	6 x 4

## Washing instruction



Hand wash / do not bleach / do not dry by tumble dryers / dry flat / do not iron / do not dry clean / do not professional wet clean

**Color variants ( TCX / Pantone )**

**DARK DENIM**

HAT: 19-4024 / 4280-C



**DENIM**

HAT: 16-4018 / 647-C



**LIGHT DENIM**

HAT: 16-4118 / 3577-C

